

Level Control Valve with Modulating Vertical Float

- Reservoir filling
 - Low volume reservoirs
 - Large surface area reservoirs
 - Hydraulic backup
- Reservoir outlet
 - Reservoir level sustaining
 - Pump flow modulating

The Model 750-67 Level Control Valve with Modulating Vertical Float is a hydraulically controlled, diaphragm actuated control valve that controls reservoir filling to maintain constant water level, regardless of fluctuating demand.

The modified Model 75A-67, installed at reservoir outlet, sustains minimum reservoir level.



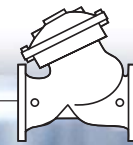
Features and Benefits

- **Line pressure driven** – Independent operation
- **Modulating hydraulic float control**
 - “Always Full” reservoir
- **Double chamber**
 - Full powered closing
 - Non-slam closing characteristic
 - Protected diaphragm
- **External installation**
 - Easy access to valve and float
 - Easy level setting
 - Less wear and tear
- **Balanced seal disk** – High flow capacity
- **In-line serviceable** – Easy maintenance
- **Flexible design** – Easy addition of features

Major Additional Features

- Pressure sustaining – 753-67
- Electric float backup – 750-67-65
- Flow control – 757-67-U
- Level sustaining – 75A-67

See relevant BERMAD publications.



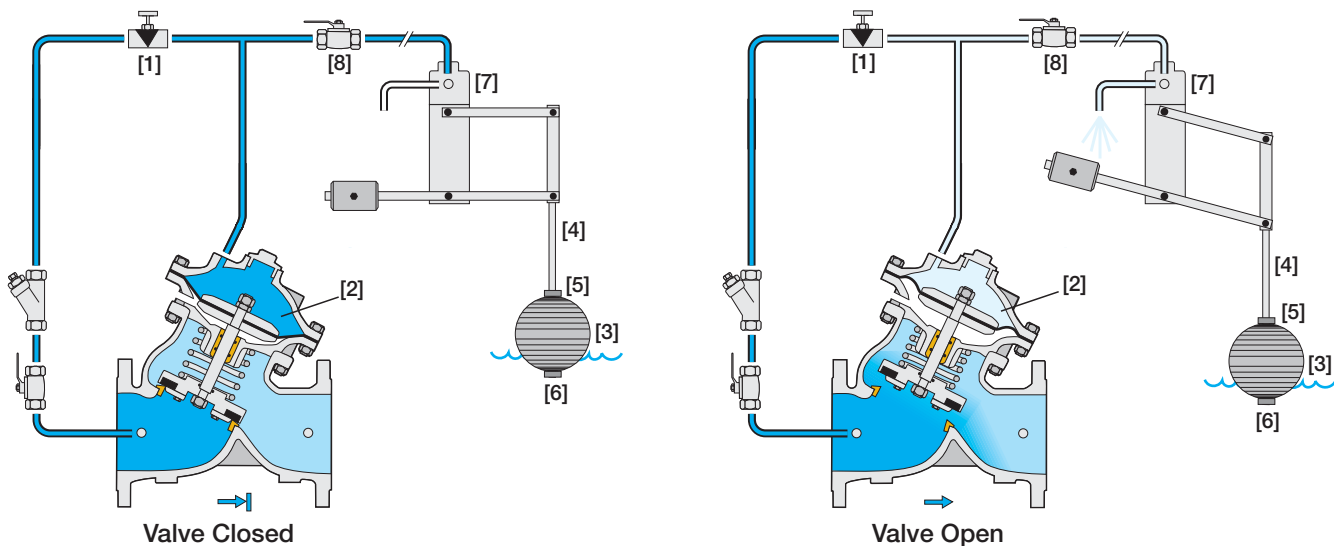
Operation

The Model 750-67 is a float controlled valve equipped with an adjustable, 2-Way vertical float pilot assembly.

The needle valve [1] continuously allows flow from valve inlet into the upper control chamber [2]. The float [3] is locked on the float assembly rod [4] between two adjustable stoppers [5] and [6].

Should level rise towards setting, the float pilot [7] throttles, pressure in the upper control chamber accumulates causing the main valve to throttle closed, reducing filling rate, and eventually closing drip tight.

Should level fall, the float pilot releases pressure from the upper control chamber causing the main valve to modulate open. The needle valve controls the closing speed. Cock valve [8] enables manual closing.



Engineer Specifications

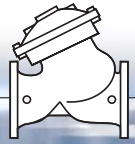
The Level Control Valve shall control reservoir filling to maintain constant water level regardless of fluctuating demand.

Main Valve: The main valve shall be a center guided, diaphragm actuated globe valve of either oblique (Y) or angle pattern design. The body shall have a replaceable, raised, stainless steel seat ring. The valve shall have an unobstructed flow path, with no stem guides, bearings, or supporting ribs. The body and cover shall be ductile iron. All external bolts, nuts, and studs shall be Duplex® coated. All valve components shall be accessible and serviceable without removing the valve from the pipeline.

Actuator: The actuator assembly shall be double chambered with an inherent separating partition between the lower surface of the diaphragm and the main valve. The entire actuator assembly (seal disk to top cover) shall be removable from the valve as an integral unit. The stainless steel valve shaft shall be center guided by a bearing in the separating partition. The replaceable radial seal disk shall include a resilient seal and shall be capable of accepting a V-Port Throttling Plug by bolting.

Control System: The control system shall consist of a 2-Way, adjustable vertical float pilot assembly, a needle valve, isolating cock valves, and a filter. All fittings shall be forged brass or stainless steel. The assembled valve shall be hydraulically tested.

Quality Assurance: The valve manufacturer shall be certified according to the ISO 9001 Quality Assurance Standard. The main valve shall be certified as a complete drinking water valve according to NSF, WRAS, and other recognized standards.



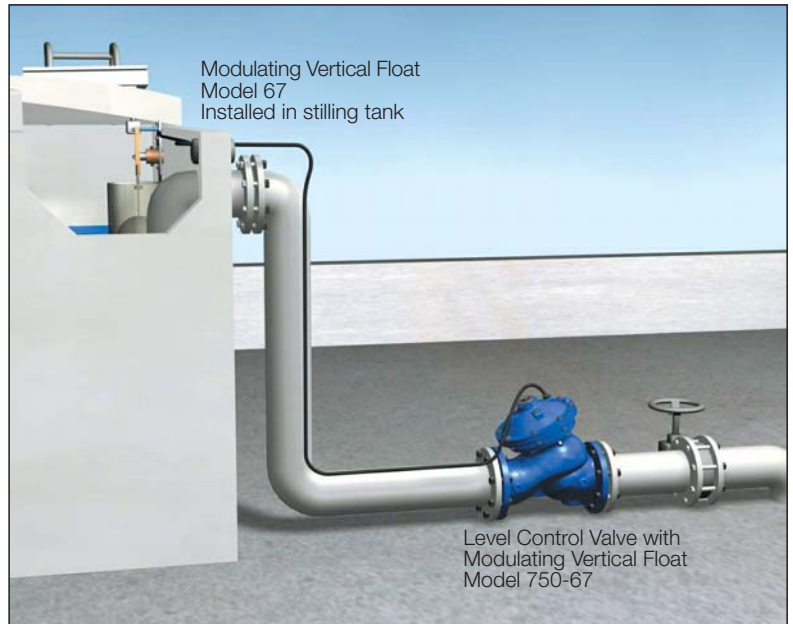
Typical Applications

Rooftop Reservoirs

Rooftop reservoir level control is attained by electric control of the basement pumps according to reservoir level. As overflow of a rooftop reservoir can cause costly damage, hydraulic backup protection is recommended. Where system design requires an “always full” rooftop reservoir, the Model 750-67 Modulating Level Control Valve:

- Ensures the reservoir is “always full”
- Closes securely to prevent overflow

Secured closing, even after long periods of the valve being open, is ensured by the fully developed hydraulic closing force associated with the double chamber design.

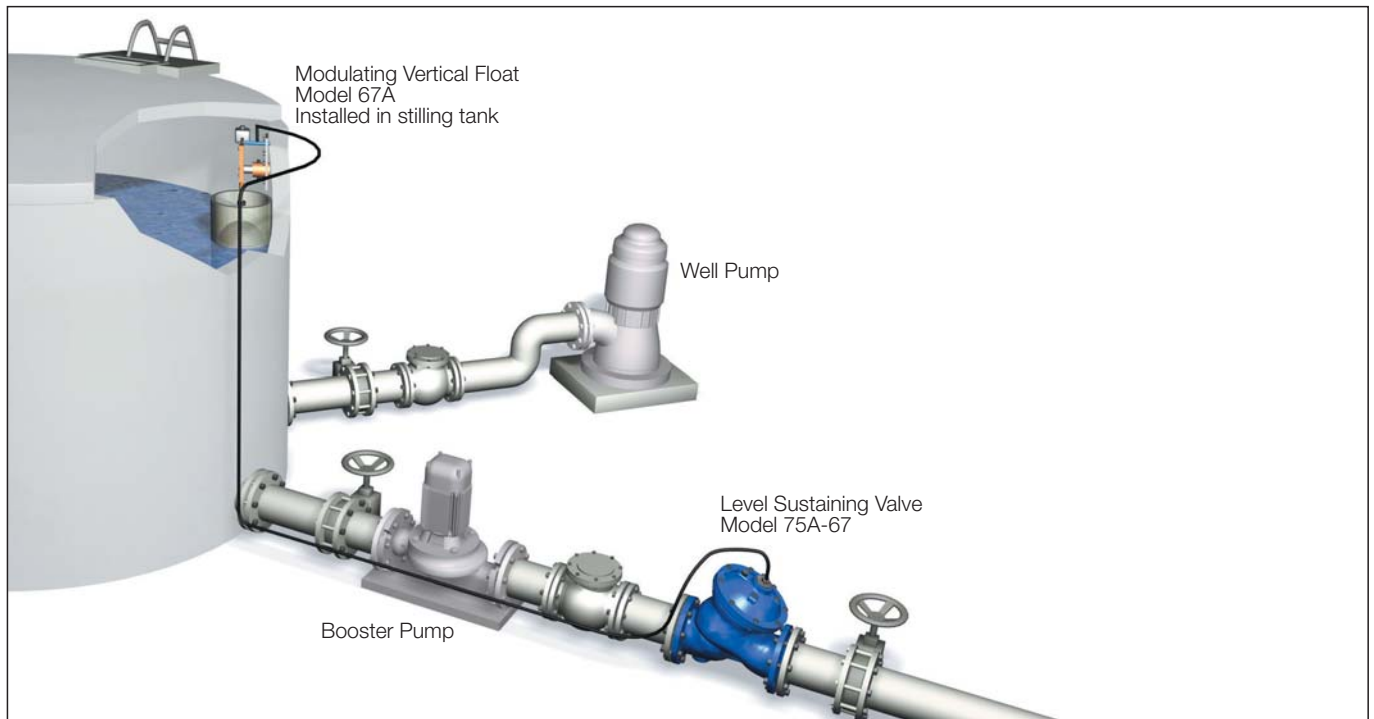


Pump Flow Control According to Balancing Reservoir Level

Where well drawdown effects the inflow to a balancing reservoir and outflow varies according to demand, the booster pump to consumers requires protection against:

- Impeller cavitation
- Pump overload
- Air suction

The Model 75A-67 responds to the balancing reservoir level and provides this protection by dynamically restricting outflow when inflow to the balancing reservoir drops due to drawdown.

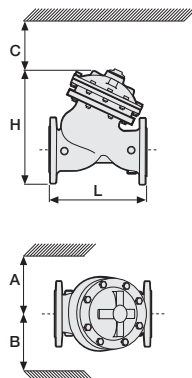




Technical Data

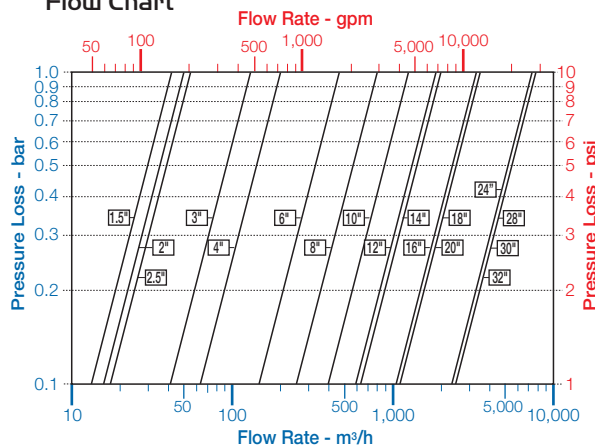
Dimensions and Weights

Size		A, B		C		L		H		Weight	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	kg	lbs
40	1 1/2"	350	14	180	7	205	8.1	239	9.4	9.1	20
50	2"	350	14	180	7	210	8.3	244	9.6	10.6	23
65	2 1/2"	350	14	180	7	222	8.7	257	10.1	13	29
80	3"	370	15	230	9	250	9.8	305	12.0	22	49
100	4"	395	16	275	11	320	12.6	366	14.4	37	82
150	6"	430	17	385	15	415	16.3	492	19.4	75	165
200	8"	475	19	460	18	500	19.7	584	23.0	125	276
250	10"	520	21	580	23	605	23.8	724	28.5	217	478
300	12"	545	22	685	27	725	28.5	840	33.1	370	816
350	14"	545	22	685	27	733	28.9	866	34.1	381	840
400	16"	645	26	965	38	990	39.0	1108	43.6	846	1865
450	18"	645	26	965	38	1000	39.4	1127	44.4	945	2083
500	20"	645	26	965	38	1100	43.3	1167	45.9	962	2121



Data is for Y-pattern, flanged, PN16 valves
 Weight is for PN16 basic valves
 "C" enables removing the actuator in one unit
 "L", ISO standard lengths available
 For more dimensions and weights tables, refer to Engineering Section

Flow Chart



Data is for Y-pattern, flat disk valves
 For more flow charts, refer to Engineering Section

Main Valve

- Valve Patterns:** "Y" (globe) & angle
- Size Range:** 1 1/2"-32" (40-800 mm)
- End Connections (Pressure Ratings):**
Flanged: ISO PN16, PN25 (ANSI Class 150, 300)
Threaded: BSP or NPT
- Others:** Available on request
- Working Temperature:**
 Water up to 80°C (180°F)
- Standard Materials:**
Body & Actuator: Ductile Iron
Internals: Stainless Steel, Bronze & coated Steel
Diaphragm: NBR Nylon fabric-reinforced
Seals: NBR
Coating: Fusion Bonded Epoxy, RAL 5005 (Blue)
 NSF & WRAS approved or Electrostatic Polyester Powder, RAL 6017 (Green)

Control System

- Standard Materials:**
- Accessories:** Bronze, Brass, Stainless Steel & NBR
- Tubing:** Copper or Stainless Steel
- Fittings:** Forged Brass or Stainless Steel
- Float Standard Materials**
Pilot body: Brass
Seals: NBR
Internals: Stainless Steel & Brass
Lever system: Brass
Float: Plastic
Float rod: Stainless Steel
Base plate: Fusion bonded epoxy coated Steel
Optional materials: Stainless Steel metal parts and float, FPM (Viton®) seals

- Rod length: 54 cm (21")
- Each extension rod adds 56 cm (22"), one extension rod supplied
- Extra counterweight might be required depending on rod length and high operating pressure
- See BERMAD float installation recommendations
- If inlet pressure is below 0.7 bar (10 psi) or above 10 bar (150 psi), consult factory

How to Order

Please specify the requested valve in the following sequence: (for more options, refer to Ordering Guide)

Sector	Size	Primary Feature	Additional Feature	Pattern	Body Material	End Connections	Coating	Voltage & Position	Tubing & Fittings	Additional Attributes
WW	6"	750	67	Y	C	16	EB	-	CB	VI
Waterworks	1 1/2" - 32"	Level Control	Oblique (up to 20") Angle (up to 18") Globe (24-32" only)	Y A G	Epoxy FB Blue Polyester Green Polyester Blue Uncoated	24VAC/50Hz - N.C. 24VAC/50Hz - N.O. 24VDC - N.C. 24VDC - N.O. 24VDC - L.P. 220VAC/50-60Hz N.C. 220VAC/50-60Hz N.O.	EB PG PB UC	Copper Tubing & Brass Fittings Plastic Tubing & Brass Fittings St. St. 316 Tubing & Fittings	CB PB NN	Double Chambered Valve Position Indicator Large Control Filter V-Port Throttling Plug Orifice Assembly Electric Limit Switch St. St. 316 Control Accessories St. St. 316 Internal Trim (Closure & Seat) St. St. 316 Actuator Internal Assembly Delrin Bearing Viton Elastomers for Seals & Diaphragm
		Closing Surge Prevention Modulating Horizontal Float Bi-Level Electric Float Bi-Level Vertical Float Modulating Vertical Float Altitude Pilot Modulating Altitude Pilot Sustaining Altitude Pilot Bi-Level Altitude Control	49 60 65 66 67 80 82 83 86	Ductile Iron Standard Cast Steel St. Steel 316 Nickel Alumin. Bronze	C S N U	4AC 4AO 4DC 4DO 4DP 2AC 2AO				B I F V U S N T D R E
		2-14 Meter Setting Altitude Pilot 5-22 Meter Setting Altitude Pilot 15-35 Meter Setting Altitude Pilot 25-70 Meter Setting Altitude Pilot	M6 M5 M4 M8	ISO-16 ISO-25 ANSI-150 ANSI-300 JIS-16 JIS-20	16 25 A5 A3 J6 J2					

Multiple choices permitted

Use when additional electric control feature is selected

Multiple choices permitted

